



MULTYFILLER PLUS

C18

VERSION: 121212
Page: 1/3

2K HS ACRYLIC PRIMER FILLER

DEFINITION

2K High Solids Primer Filler. Its modern formulation, anti-corrosive pigment content and chemical resistance ensure good isolating properties and at the same time, excellent levelling and ease to sand. All these characteristics make of **MULTYFILLER PLUS** a perfect base for excellent finishing results.

MULTYFILLER PLUS is a respectful environmental product due to its low VOC content.

PHYSICAL CHARACTERISTICS

Nature:	Acrylic 2K	
Colour:	Z1 - Light grey, Z4 - dark grey, Z6 - black	
Specific weight:	1,5 kg/l at 20°C	
Dry film thickness:	150 microns 2 coats	
VOC:	Z1 - 448 g/l, Z4 - 459 g/l, Z6 - 468 g/l	Primer Multifiller Plus Mixing application
	Z1 - 444 g/l, Z4 - 454 g/l, Z6 - 459 g/l	
Yield:	10 m ² /l 150 microns	

AUXILIARY PRODUCTS

F500 Standard hardener
F600 Fast hardener

T° (°C)	Hardener	
< 22	F500	F600
> 22	F500	F500

SURFACE PREPARATION

PROCESS			Putty	Paint OEM	Cataphoresis
	P240		✓	✓	✓
	DA93	✓	✓	✓	

MULTYFILLER PLUS

2K ACRYLIC PRIMER

C18

VERSION: 121212
Page: 2/3

MIXING RATIO

Multyfiller Plus	A + B			
F500	100:25 volume	4:1	50" F/4 20°C	30' 20°C
F600	100:17 weight			25' 20°C

APPLICATION METHOD

	mm	bar	cm		
	1,7-1,9	3-4	15-20	2	5' 20°C
	1,7-1,9	3	10	2	

DRYING TIMES

20° C

60° C

Short wave IR

F500	15'	30'	3 h	3 h
F600	10'	25'	2 h	2 h

F500	30'	30'
F600	30'	30'

		LAMP DISTANCE	FLASH OFF	FULL BAKE
F500		80 cm	5'	7'
F600		80 cm	5'	7'

SANDING

INITIAL		3	P360	P360
FINAL			P600	P600

EQUIPMENT CLEANING

Clean with a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.

SUGGESTION:

Pyramidal method:

Always apply the first coat bigger than the second one to eliminate, when sanding, the overspray of both coats.