

# **A80**

C1
VERSION: 150713

Page: 1/3

# **SPRAY-GUN PUTTY**

#### **DEFINITION**

**A80** is a polyester putty applied by spray gun and especially designed for bodywork with smooth sanding, quick-drying and high levelling properties. Permits large thickness without risk of taking out.

Notable among its characteristics is its great filling capacity, which permits the irregularities on the surface to be evened out. So, it is suitable to cover founding pieces.

A80 is applied on bare sheet steel, epoxy primers or original bodywork paints.

In case of painting on epoxy primers, it's recommended to recoat after 24h to ensure that primer is completely cured. In other case, lack of adhesion could appear.

It must not be applied over thermoplastic or nitrosynthetic paints.

It's not necessary to dilute A80. In any case, it could be diluted with 5% of polyester thinner(based in esters and styrene monomer).

**A80** must be sealed with a suitable primer filler (Megax, Multyfiller Plus, ...), in order to avoid the formation of blistering, before applying the finishing coat.

### PHYSICAL CHARACTERISTICS

Nature: Unsaturated polyester

Colour: Grey

**Specific weight:** 1,5 kg/l at  $20^{\circ}$ C **Dry film thickness:** 400 microns 2 coats **VOC:** 477 g/l A80

199 g/l Mixing application

Solids content: 90 % Mixing application
Yield: 4 m²/l 400 microns

## **AUXILIARY PRODUCTS**

Hardener liquid for polyester

### SURFACE PREPARATION

PROCESS		_	<b>Epoxy Primers</b>	Paint OEM	Cataphoresis
	P240		1	1	4
	DA93	<b>↓</b>	1	4	<b>V</b>

VERSION: 150713 Page: 2/3

### **MIXING RATIO**

# Hardener liquid for polyester 100:3 weight 25' at 20°C

### APPLICATION METHOD

	Ø mm	⊕ bar	cm		<u>}</u>
<b>▶</b> 11	2,0 - 2,5	3	15 - 20	2	5' 20°C
NVLP	2,0 - 2,5	2	10	2	

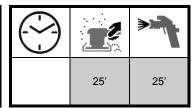
### **DRYING TIMES**

20º C

60º C

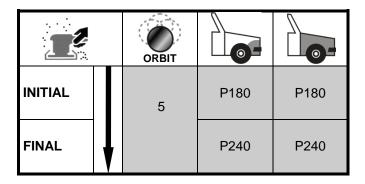
Short wave IR

$(\underbrace{\bullet})$		K		
	20'	60'	3 h	3 h



LAMP	FLASH	FULL
DISTANCE	OFF	BAKE
80 cm		

# **SANDING**



# **EQUIPMENT CLEANING**

Clean with a cleaning thinner before the pot life has expired.

# **SAFETY**

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.



VERSION: 150713 Page: 3/3

1			
l	STORAGE		

Store the product in a ventilated place far from direct exposure to sunlight. Keep between  $+5^{\circ}$ C and  $+30^{\circ}$ C.

# **GUARANTEE**

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.