

#### DEFINITION

**MULTIPLAST** is a very flexible, creamy and easy to apply polyester putty designed to repair any kind of plastic used for bodywork, specially bumpers.

Its anthracite grey colour, similar to the original plastic colour, enables it to be easily isolated with any primer filler. It is also suitable to repair polyester pieces.

This product is not suitable to glue plastic pieces.

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Unsaturated polyester
<b>Colour:</b>	Anthracite grey
<b>Specific weight:</b>	1,7 kg/l at 20°C
<b>VOC:</b>	41 g/l
	Mixing Application

#### AUXILIARY PRODUCTS




Hardener PBO

#### SUITABLE SURFACES

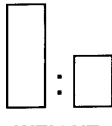
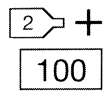

It may be applied on flexible bodywork plastics such as PP/EPDM, ABS, PA, PUR, PC and rigid plastics such as POLYESTER (SMC and UP-GFK).  
Do not apply on thermoplastic finishes and wash primers.

#### SURFACE PREPARATION




- 1 - Identify surface.
- 2 - Process:

PROCESS		Rigid Plastic	Flexible Plastic
	DA93	✓	✓
	P150	✓	
	P180		✓
	DA93	✓	✓

## 1 - APPLICATION

	 WEIGHT	 100	
10°C	100:2-3	8'	35'
20°C		5'	25'
30°C		4'	20'

## 2 - SANDING

		 ORBIT	
INITIAL	↓	7 - 5 mm	P180
FINAL		5 - 3 mm	P240

## REMARKS

Do not add more hardener than specified. Mix thoroughly.  
It must be isolated before applying finish coating.  
Polyester putties will not harden at temperatures under +5°C.

## EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.  
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

In unopened original packaging, one year from manufacturing date.

### SUGGESTION:

Before repairing the piece, heat during 1h at 60°C to take out the demoulder (basically in porous plastics) to improve the adhesion. When infrared drying, it will prevent bubbles from appearing.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.