



MULTYFILLER EXPRESS

C19

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2K ACRYLIC PRIMER

DEFINITION

MULTYFILLER EXPRESS is a two-component acrylic primer filler for bodywork repair. In the development of the product, two characteristics have been carefully enhanced: its quality and ease of application in the workshop.

MULTYFILLER EXPRESS possesses a high isolating quality and an excellent adhesion to putties, fillers and properly sanded hardened paints.

PHYSICAL CHARACTERISTICS

Nature:	2 acrylic compounds	
Colour:	ME1 - light grey, ME3 - medium grey, ME6 - black	
Specific weight:	1,60 kg/l	at 20°C
Dry film thickness:	70-90 microns	1 coat, non diluted
	50 microns	1 coat, diluted at 25%
VOC:	390 g/l	Multyfiller Express Primer
	435 g/l	Mixing application
Solids content:	70 %	Mixing application
Yield:	9 m ² /l	200 microns
	18 m ² /l	100 microns

AUXILIARY PRODUCTS

- P4000 Catalizador lento
- P5000 Standard hardener
- P6000 Fast hardener
- S322 Standard thinner

SURFACE PREPARATION

PROCESS		Putty	Paint OEM	Cataphoresis
	P240	√	√	√
	DA93	√	√	√










MIXING RATIO

APPLICATION METHOD







Multyfiller Express				
P4000	volume 100:25:0-25	High Build 4:1 0-10%	19"-50" F/4 20°C	20'-40'
P5000				20'-40'
P6000	weight 100:15:0-14	Surfacer 4 : 1 : 1		15'-35'

	mm	bar	cm	2	5' 20°C
	1,6 - 1,8	3-4	15-20	2	
	1,7 - 1,9	3	10	2	







DRYING TIMES

20° C					60° C			Short Wave - IR			
									LAMP DISTANCE	FLASH OFF	FULL BAKE
P4000	0%	20'	2 h	3 h	P4000	30'	30'	P5000	80 cm	5'	7'
	25%	25'	1,5 h	2 h	P5000	30'	30'				
P5000	0%	15'	2 h	3 h	P6000	20'	30'				
	25%	20'	1,5 h	2 h							
P6000	0%	15'	1,5 h	3 h							
	25%	20'	1 h	1,5 h							

SANDING

					
INITIAL	P360/400	P360/400	INITIAL	P600	P600
FINAL	P600	P600	FINAL	P800	P800

COLOUR TABLE

<i>Colours</i>	<i>Mixing ratio ME1: ME6</i>	<i>Recommended finishes</i>
	100 : 0	White Orange Yellow Blue Metallic light green
	85:15	Metallic light grey Medium yellow
	65:35 o ME3	Metallic medium grey Dark yellow Blue Medium green
	40:60	Metallic medium red Metallic dark grey
	5 : 95	Metallic dark blue Metallic dark green
	0 : 100	Black Metallic dark red

EQUIPMENT CLEANING

Clean with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In the unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.