roberlo MULTYFILLER PLUS

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2K HS ACRYLIC PRIMER FILLER

DEFINITION

2K High Solids Primer Filler. Its modern formulation, anti-corrosive pigment content and chemical resistance ensure good isolating properties and at the same time, excellent levelling and ease to sand. All these characteristics make of MULTYFILLER PLUS a perfect base for excellent finishing results.

MULTYFILLER PLUS is a respectful environmental product due to its low VOC content.

PHYSICAL CHARACTERISTICS

Nature: Acrylic 2K

Colour: Z1 - Light grey, Z4 - dark grey, Z6 - black

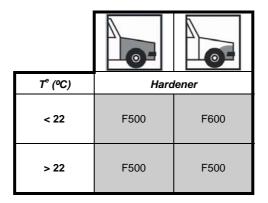
Specific weight: 1,5 kg/l at 20°C Dry film thickness: 150 microns 2 coats

Z1 - 448 g/l, Z4 - 459 g/l, Z6 - 468 g/l Z1 - 444 g/l, Z4 - 454 g/l, Z6 - 459 g/l Primer Multyfiller Plus VOC: Mixing application

Yield: 10 m²/l 150 microns

AUXILIARY PRODUCTS

F500 Standard hardener F600 Fast hardener



SURFACE PREPARATION

PROCESS			Putty	Paint OEM	Cataphoresis
	P240		1	1	√
	DA93	↓	1	1	√

MULTYFILLER PLUS

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MIXING RATIO

APPLICATION METHOD

	mm mm	bar	cm		<u>/</u> †/†/
> 11€	1,7-1,9	3-4	15-20	2	5'
HVLP	1,7-1,9	3	10	2	20°C

DRYING TIMES

20º C

60° C

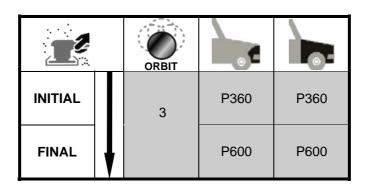
Short wave IR

$\left(\begin{array}{c} \\ \\ \end{array} \right)$		7		****
F500	15'	30'	3 h	3 h
F600	10'	25'	2 h	2 h

F500	30'	30'
F600	30'	30'

	LAMP DISTANCE	FLASH OFF	FULL BAKE
F500	80 cm	5'	7'
F600	80 cm	5'	7'

SANDING



EQUIPMENT CLEANING

Clean with a cleaning thinner before the pot life has expired.

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SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between $+5^{\circ}$ C and $+30^{\circ}$ C.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

SUGGESTION:

Pyramidal method:

Always apply the first coat bigger than the second one to eliminate, when sanding, the overspray of both coats.

For any technical information contact with our Customer Attention Service or our Technical Department.

ROBERLO SA declines any responsibility due to an incorrect use of the product.